

Date: Thursday, 06/11/2008 2:25:54 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	FLOOR PROVISIONS MODIFICATION KIT
Job Number :	43241		
Estimate Number :	12012		
P.O. Number :		Part Number :	DSI 9269011
This Issue :	06/11/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	DSI 9269 REV A
First Issue :	//	Project Number :	N/A
Previous Run :		Drawing Revision :	A
	Type :	Material :	
	SMALL /MED FAB	Due Date :	13/11/2008
Written By :		Qty:	2
Checked & Approved By :		Um:	Each
Comment :	Est. A 03.11.24 New issue KJ/DS		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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JUD 08/11.10

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP DSI 9269-011 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

PICK PACKING KIT

3.0	D32341	Doubler
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Doubler

Pick: Packing Kit

Qty Part Number Description Batch

1 D3234-1 Doubler 41251

4.0	D32343	Doubler
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Doubler

Pick: Packing Kit

Qty Part Number Description Batch

1 D3234-3 Doubler 41252

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR PROVISIONS MODIFICATION KIT

Job Number: 43241

Part Number: DSI 9269011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D32345

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Spacer

Pick: Packing Kit

Qty Part Number Description Batch

2 D3234-5 Spacer

By 3243

8/11/11

6.0

MS21059L3

Nut Plate



Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

Nut Plate

Pick: Packing Kit

Qty Part Number Description Batch

6 MS21059L3 Nut Plate

M107479

8/11/07 (2)

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08-11-11 (2)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP DSI 9269-011

DRAFT

8/11/11 (2)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/11

Job Completion



MF 08-11-11

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9269	REV. A SHEET 2 OF 3
DATE 03.11.14	TITLE FLOOR PROVISION MODIFICATION KIT		SCALE NTS

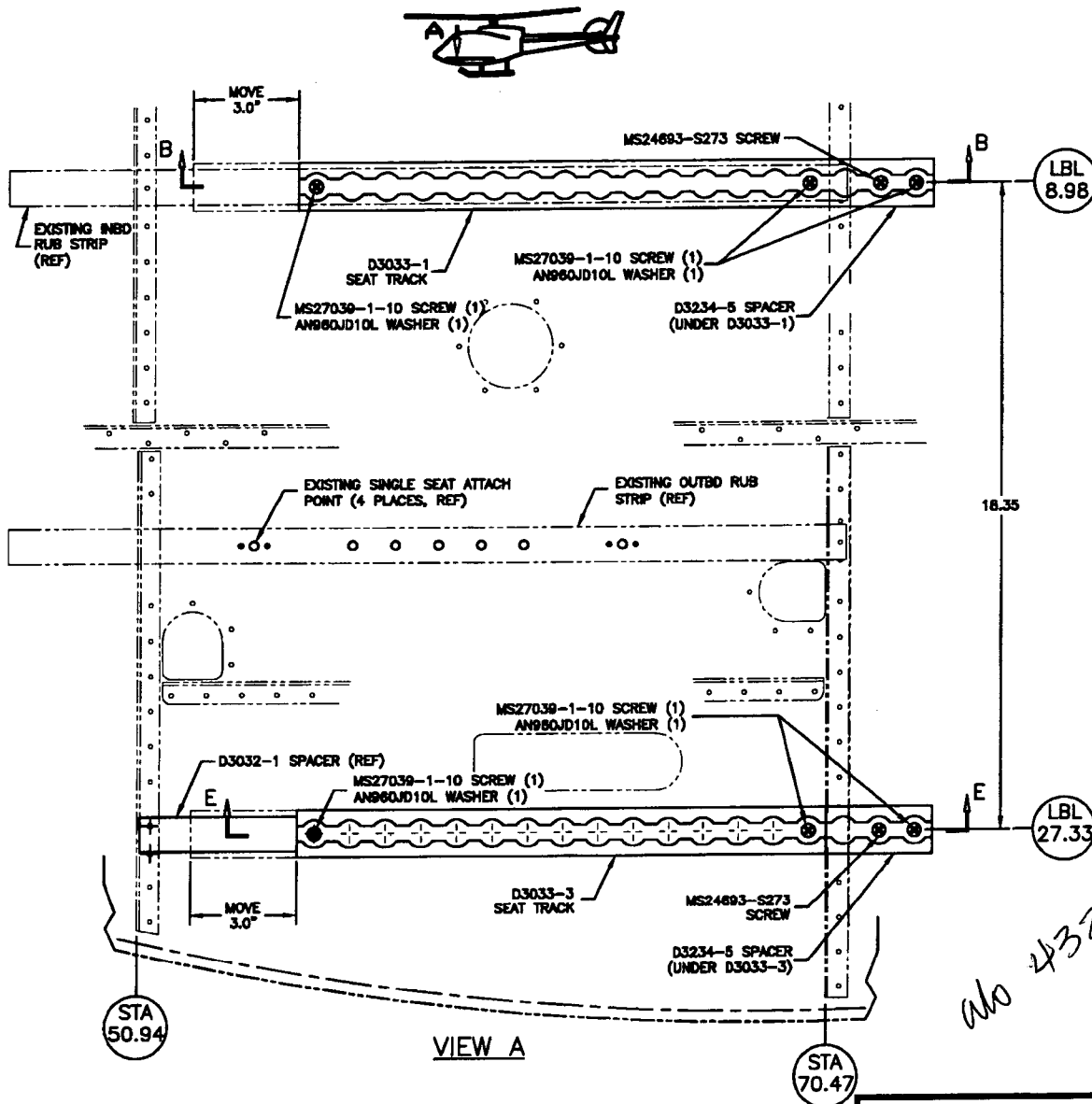


FIGURE 2

PARTS LIST

QTY	Part Number	Description
X	DSI 9269-011	Floor Provision Modification Kit
1	D3234-1	Doubler
1	D3234-3	Doubler
2	D3234-5	Spacer
6	MS21059L3	Nut Plate

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 03.11.14
CERT. NO.: SH02-33
ISSUE NO.: 1

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